



## CLOSURE SPECIFICATIONS FOR IBC'S

FILL PORT CAP AND VALVE MUST BE TORQUED TO THE FOLLOWING:

6" FILL PORT CAP.....70 FT LBS

2" plug in 6" fill port cap must be torqued to 30 ft. lbs. We do not recommend that you remove this plug. Filling should be done through the 6" opening.

VALVE:

BANJO ball valve.....60 FT LBS

MASCHIO PACK one piece butterfly valve.....45 FT LBS

**NOTE: After filling and prior to transport, the shipper should check the tightness of closures to determine if the effects of heating, cooling or gasket relaxation have resulted in the need to tighten the closure.**